

Guardzman®

Galvanized
Ornamental
Steel Fence
Solutions



FENCE SOLUTIONS IN ORNAMENTAL • CHAIN LINK • WOOD • PVC • ACCESS CONTROL

WWW.MERCHANTSMETALS.COM 866-888-5611



Merchants Metals®

the first name in fence solutions

Guardsman® combines the traditional style and flexibility of riveted construction with modern technology to provide long-lasting beauty and security in a high-quality ornamental steel fence system.

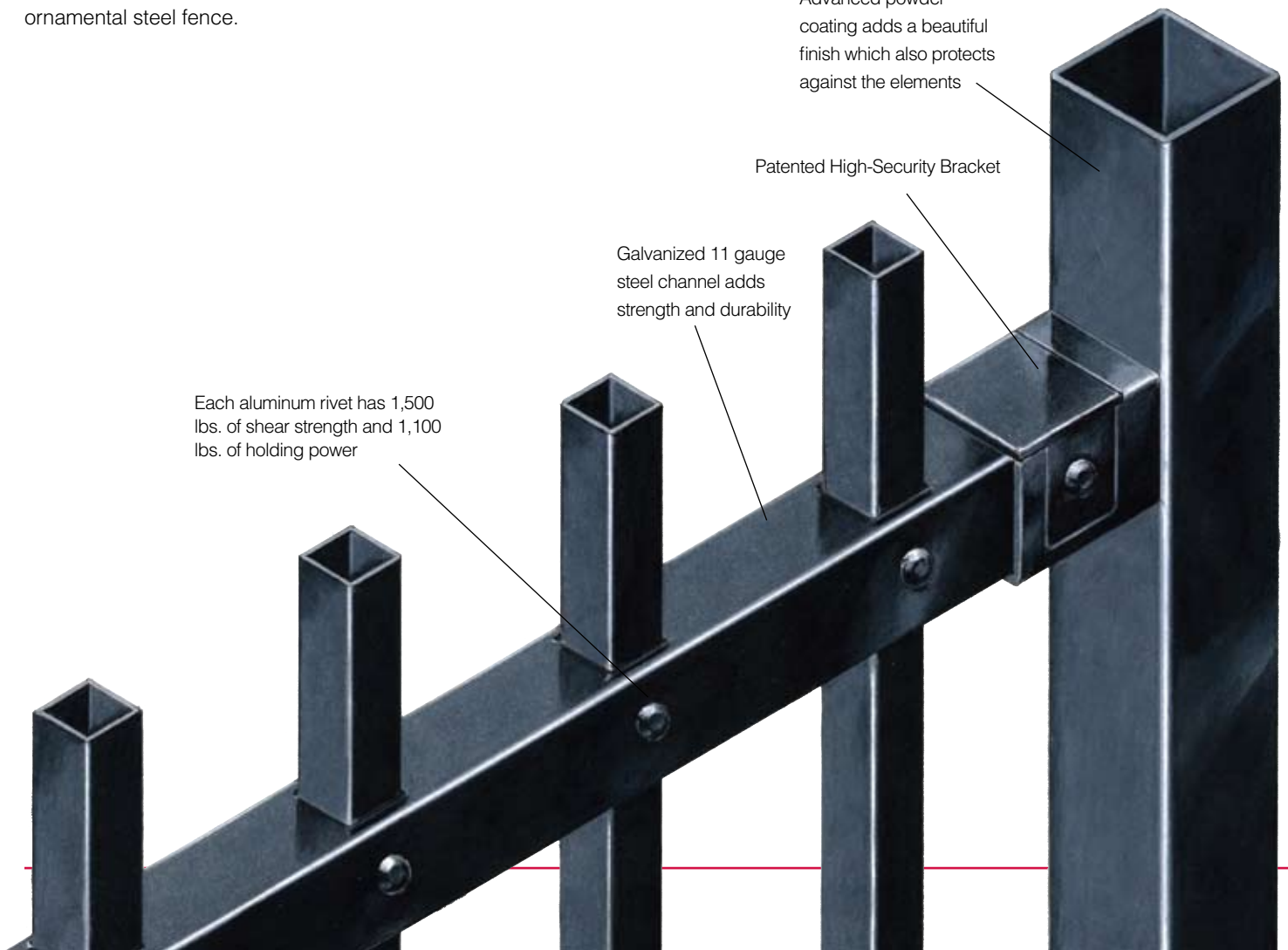
Every Guardsman® section is factory assembled by highly trained craftsmen. The process begins with pre-galvanized steel, which creates a powerful layer of protective coating. The pickets and rails are then connected with high-quality aluminum rivets, giving the fence additional strength and the flexibility to move up and down along the terrain.

Merchants Metals' state-of-the-art powder coating line produces a superior coating and the finish carries a 15 year limited warranty.

The classic design, high quality construction and variety of heights and styles make Guardsman® the architect's choice in ornamental steel fence.



STAFFORD 3 RAIL FENCE STYLE WITH RINGS



Advanced powder coating adds a beautiful finish which also protects against the elements

Patented High-Security Bracket

Galvanized 11 gauge steel channel adds strength and durability

Each aluminum rivet has 1,500 lbs. of shear strength and 1,100 lbs. of holding power



STAFFORD 3 RAIL FENCE STYLE WITH RINGS



LAFAYETTE 3 RAIL FENCE STYLE WITH RINGS



SECURITY GUARD FENCE STYLE SHOWN

FEATURES

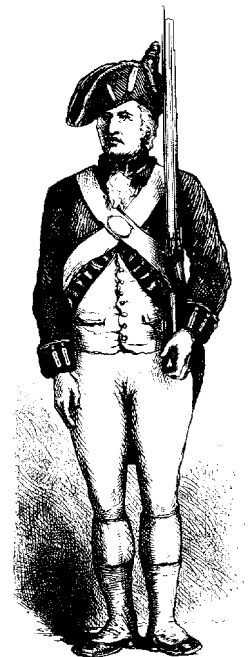
Galvanized Steel

Powder Coated

Fifteen Year Limited Warranty

Variety of Heights and Styles

**Commercial and
Industrial Applications**



Advanced powder coating process

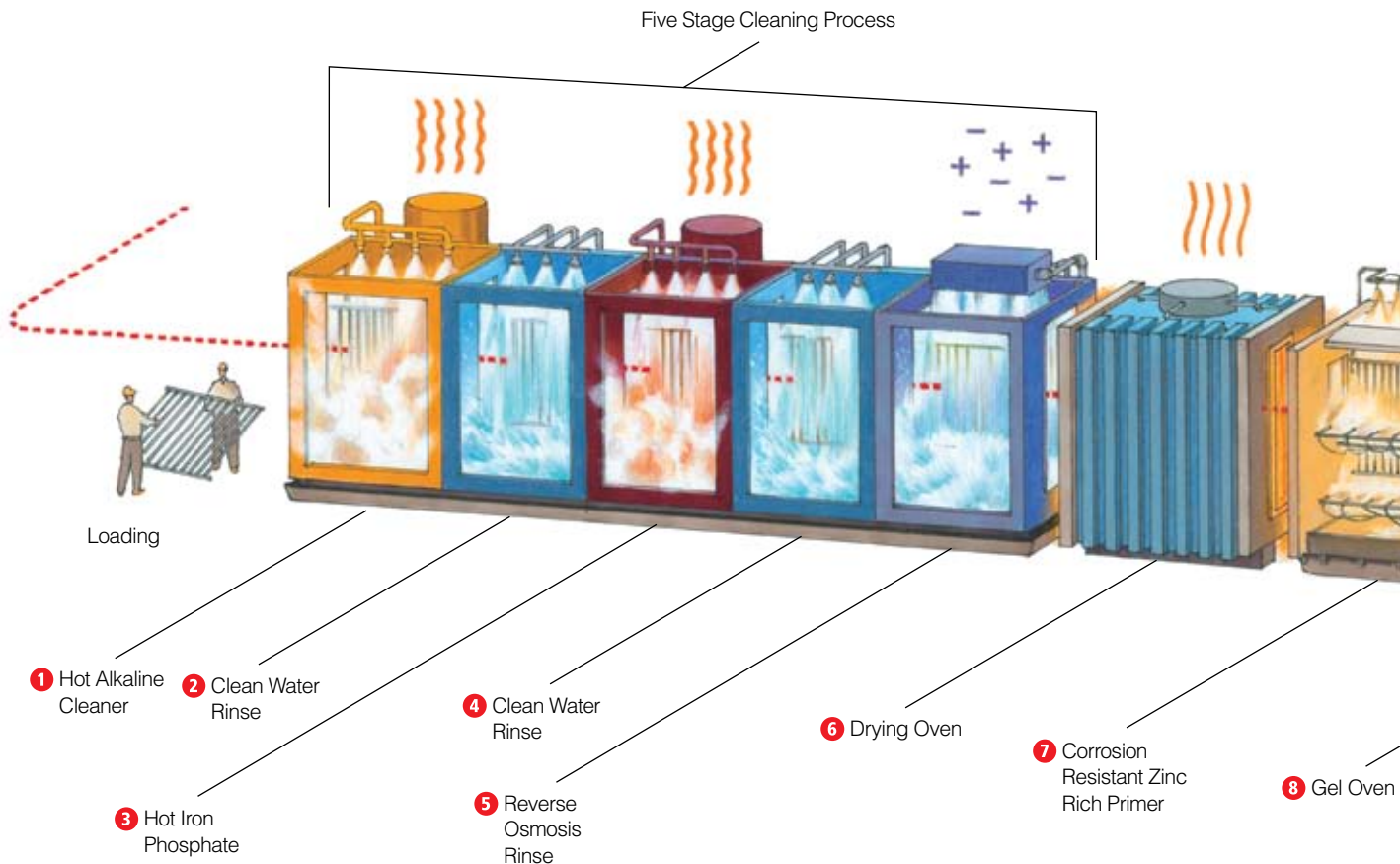
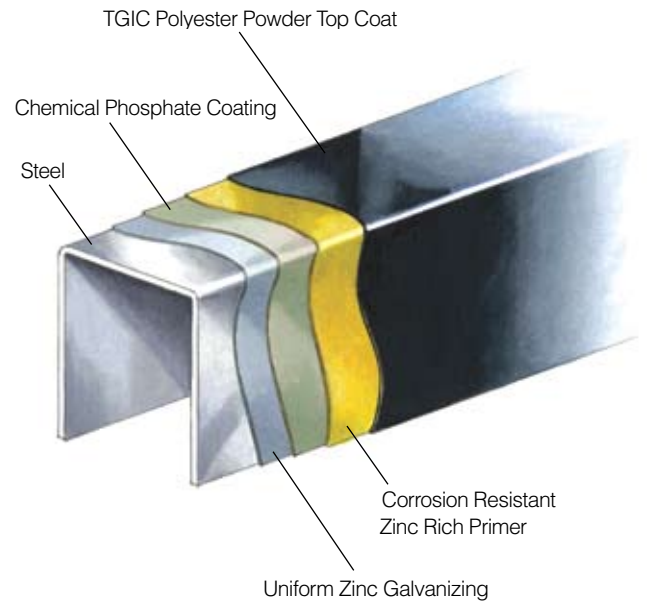
Merchants Metals leads the industry with an advanced powder coating process that incorporates a five-stage cleaning process for an added boost in protection power. This removes any impurities that could potentially mar the finish. This process, combined with a corrosion-resistant zinc rich primer and polyester powder top coat, ensures that each Guardsman® fence system

will be highly resistant to the effects of the outdoor elements.

All Guardsman® Fence Systems are assembled and riveted at the Merchants Metals factory to minimize your installation time and ensure long-term structural integrity. After powder coating, the fence panels and posts are shipped on carefully packaged pallets for economical and damage-free transit.



Merchants Metals Maintenance Free Powder Coated Finish



Monroe

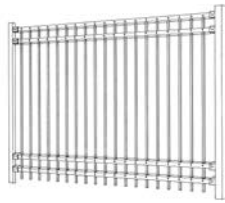
Two Rail



Three Rail



Four Rail



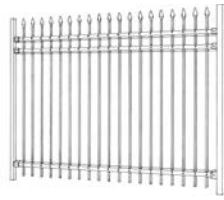
A clean and simple design, with no pickets above the top rail.

Lafayette

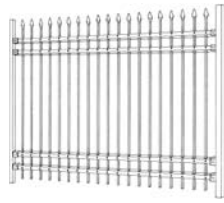
Two Rail



Three Rail



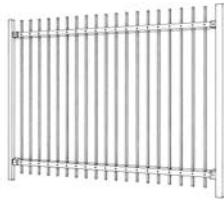
Four Rail



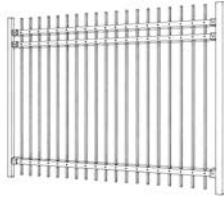
A straight and elegant design with pressed point pickets.

Kent

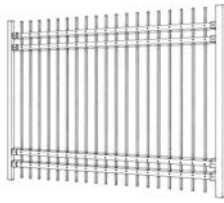
Two Rail



Three Rail



Four Rail



A classic design with square top pickets.

Stafford

Two Rail



Three Rail



Four Rail



A simple yet elegant design with finial-style tops.

Security Guard

Two Rail



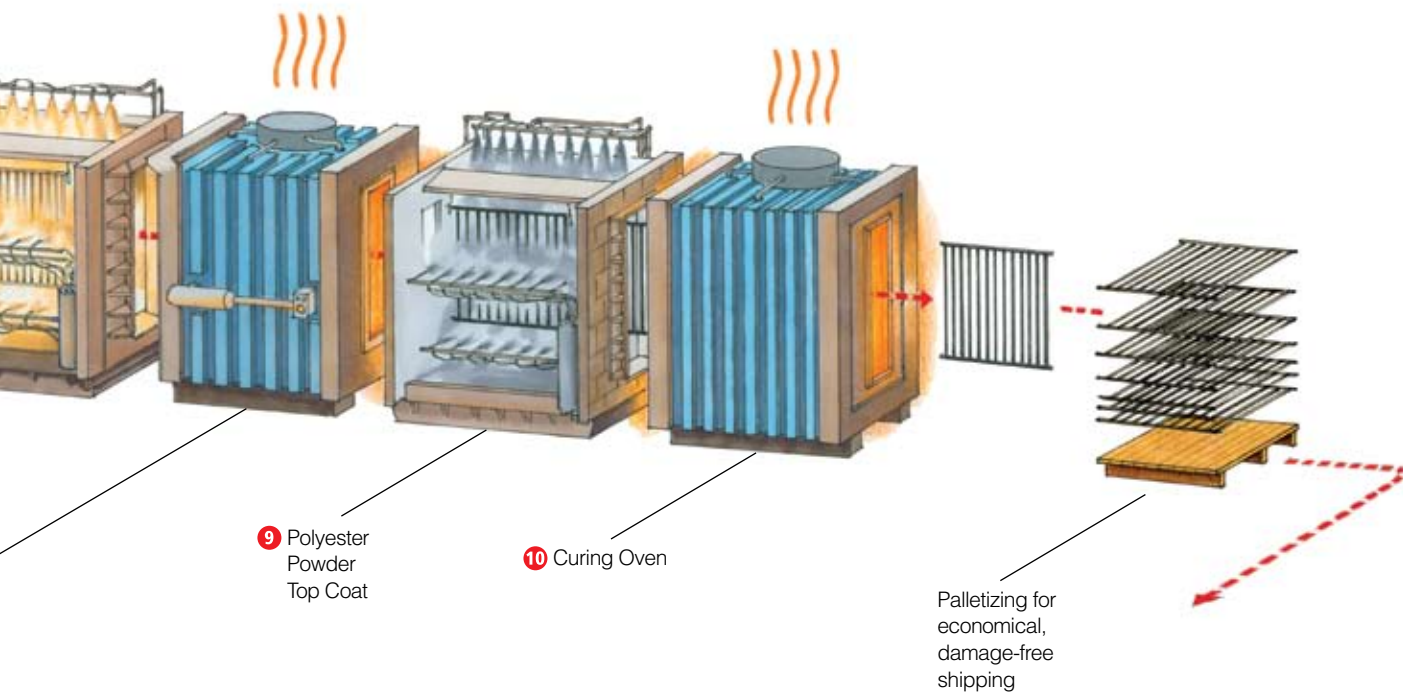
Three Rail



Four Rail



A high security design which creates an imposing presence with a sense of style.



Gates

A large selection of gates, posts and accessories are available to coordinate with your Guardsman® fence solution. All are intricately fashioned by skilled craftsmen and then completed at the Merchants Metals factory with the same high-quality powder coat finishing.

These beautiful and durable ornamental accessories



MONROE 3 RAIL WITH RINGS
SINGLE SWING GATE

help to provide a formidable defense against intrusion and add architectural interest to your residential, commercial or industrial property.



MONROE 3 RAIL WITH RINGS
COMPOUND ARCH GATE

Secure-Trac® Cantilever Gate

Secure-Trac® internal roller cantilever slide gates are produced using the highest quality materials and workmanship. The fully enclosed rollers eliminate safety issues commonly associated with external rollers and the gates are available to match each style of Guardsman® fence.

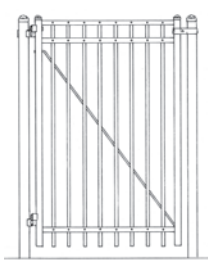


SECURE-TRAC CANTILEVER SLIDE GATE



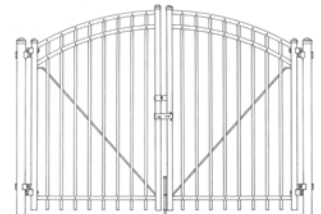
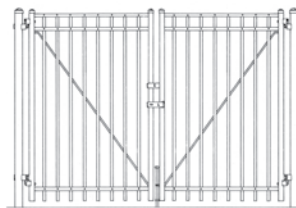
KENT 3 RAIL FENCE STYLE WITH SECURE-TRAC GATE

Single Gates

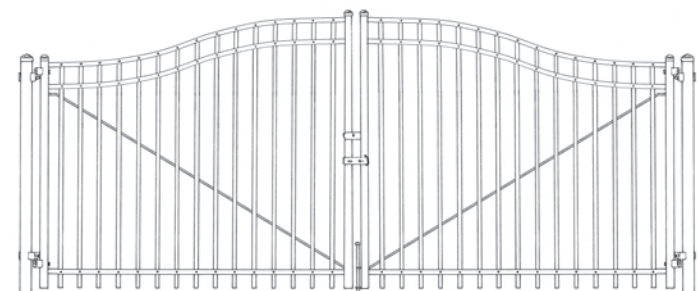


SIMPLE ARCH

Double Gates



SIMPLE ARCH



COMPOUND ARCH
FOR TEN FOOT OPENINGS AND LARGER

SPECIFICATIONS



SPECS & DRAWINGS @ MERCHANTSMETALS.COM

	Guardsman® Commercial	Guardsman® Industrial
Picket Size	¾ inch square 18 and 16 gauge	1 inch square 18, 16 and 14 gauge
Rail Size	1 ½ inch X 1 ⅝ inch X 11 gauge U-Channel	1 ½ inch X 1 ⅝ inch X 11 gauge U-Channel
Panel Length	90 ¼ inch	90 ¼ inch
Number of Pickets	19	18

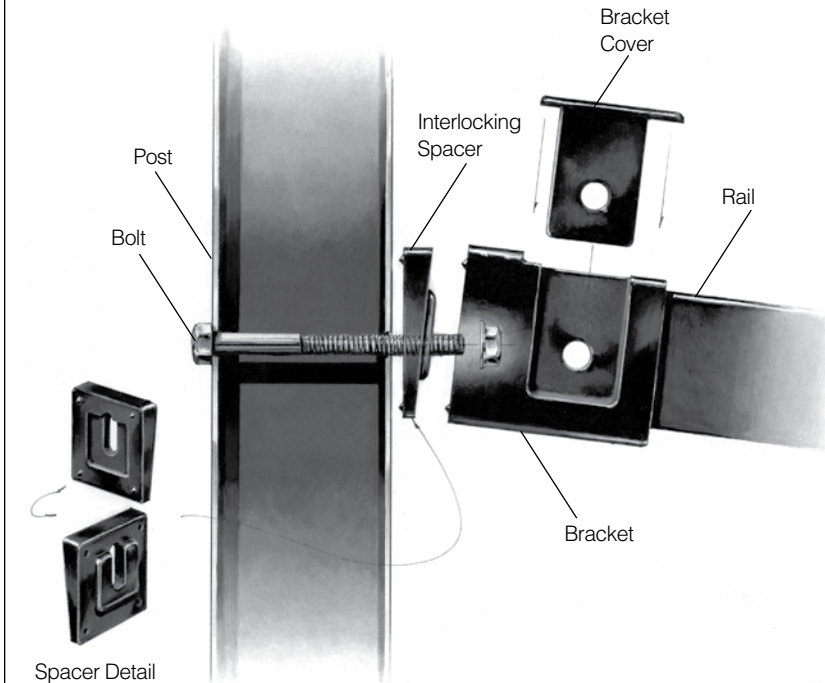
MOUNTING HARDWARE

High Security Bracket

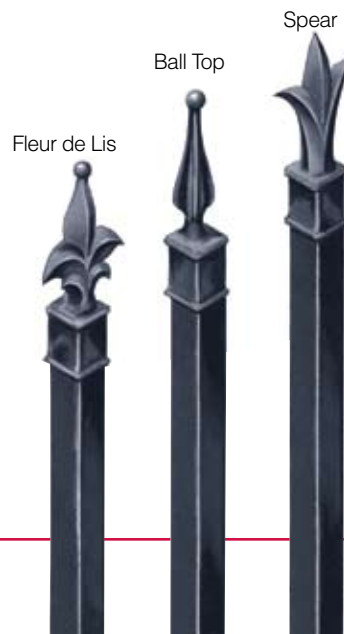
The patented High Security Bracket is tamper-resistant and provides an added level of security. The bracket is securely bolted through the post and is fastened to the panel with two rivets which are driven through the bracket cover, bracket and rail.

Spacers can be added between the bracket and post to accommodate grade elevations. Each spacer changes the angle by 7½ degrees and adds ¾ inch distance between posts. Spacers must be specified when the order is placed.

Additional Bracket Options



ACCESSORIES



Guardsman® fencing and gates are available with or without decorative rings.



Curved top pickets provide a formidable defense against intrusion and add architectural interest to any application.

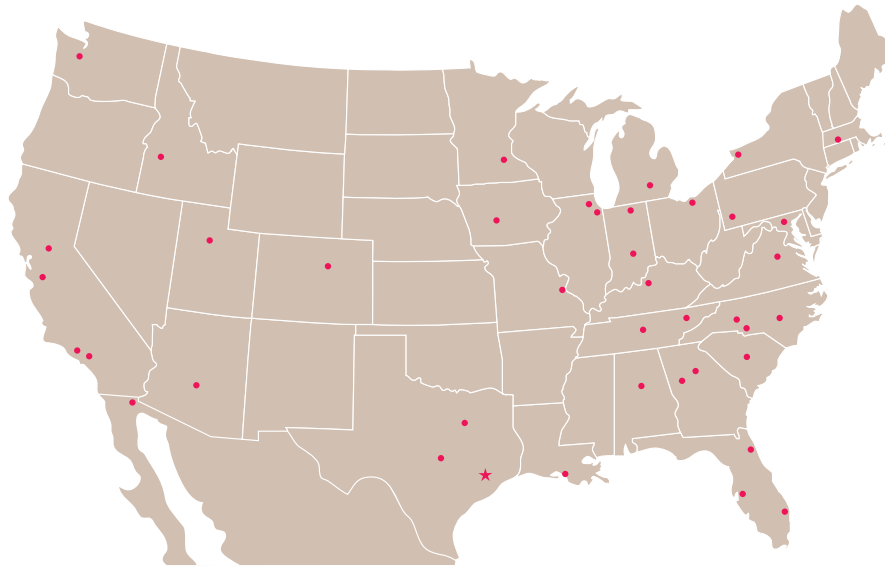
Additional Fence Solutions

Merchants Metals is one of the largest manufacturers and distributors of fence systems in the nation. The company's complete line of fencing solutions for residential, commercial and industrial applications includes:

- Hot Dipped Galvanized Chain Link
- Color Coated Chain Link
- Steel Ornamental in Both Component and Fully-Welded Systems
- Aluminum Ornamental Systems
- Wood Fence
- PVC Fence and Rail
- Temporary Fence
- Aluminum Track Gates
- Access Control Products
- Guardrail
- Pre-hung Security Gates

All Merchants Metals products are available through professional fence contractors nationwide.

To find out more about Merchants Metals and the fencing solutions we offer, please call 866.888.5611 or visit www.merchantsmetals.com.



ORNAMENTAL



CHAIN LINK



WOOD



PVC



ACCESS CONTROL



AIA Continuing Education



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